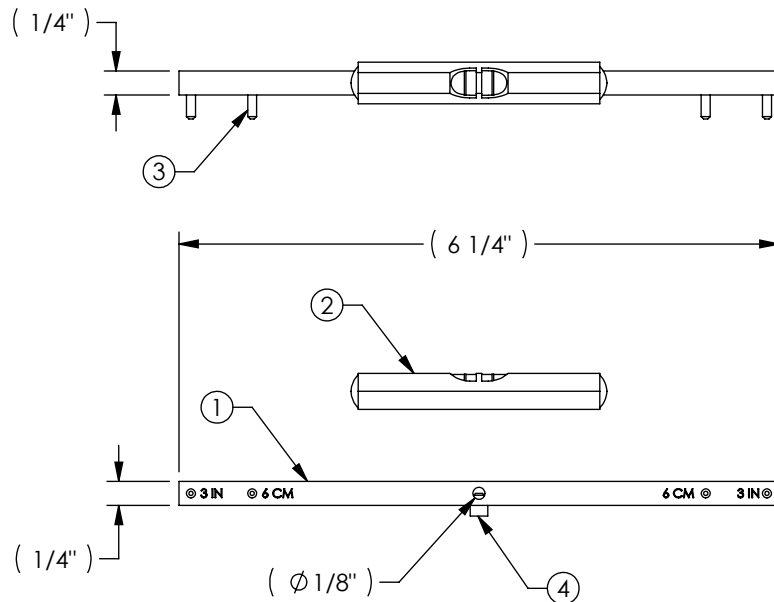
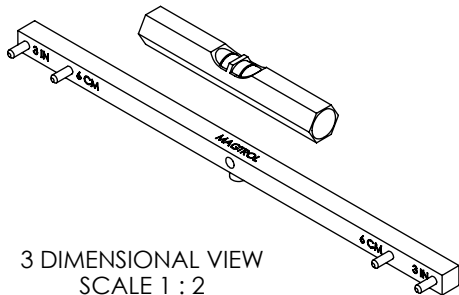


REVISIONS				
LETTER	DATE	BY	ECN	DESCRIPTION
A	2/10/2005	JEF	6165	METRIC PIN LOCATION WAS 9CM


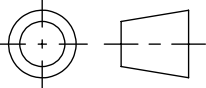


- NOTES:
 1. DIMENSIONS ARE FOR REFERENCE ONLY
 2. PIN LOCATIONS ARE ± 0.005 " [.13 mm] FROM CENTER



3 DIMENSIONAL VIEW
SCALE 1 : 2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
4	506133	SHCS 4-40 X 1/8	1
3	506778	PIN D Ø3/32 X 1/2	4
2	506909	LEVEL - STARRETT #135A	1
1	404639	CB-106, CALIBRATION BEAM	1

MATERIAL: -	DESIGN	-	-	 MAGTROL INC. 70 GARDENVILLE PKWY, W. BUFFALO, NEW YORK 14224-1322
	DRAWN	JEF	01/20/05	
FINISH: -	CHECKED	DTW	02/03/05	TITLE CB-106, CAL BEAM ASSY
	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES, DIAMETERS CONCENTRIC-.003 TIR, FACES PERPENDICULAR-.003 INTERPRETATION PER ASME Y14.5M-1994 REMOVE ALL BURRS AND BREAK SHARP EDGES .005/.010 X 45°, ALL INSIDE CORNERS TO BE .02 R MAX. TOLERANCES .XX ± 0.010 FRAC. $\pm 1/64$ " .XXX ± 0.005 ANG. $\pm 1^\circ$ SURFACE FINISH 125 RMS MAX. U.O.S.			USED ON: 005053 SIMILAR TO: - DWG. NO. 400106
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SIZE A SCALE 1:2 SHEET # 1 OF 1				